

## Product Information

POLI-FLEX STARFLEX is a holographic effect film coated with a copolyester hotmelt. POLI-FLEX STARFLEX is suitable to transfer onto textiles like cotton, mixtures of polyester/cotton and polyester/acrylic. POLI-FLEX STARFLEX can be used for lettering on T-shirts, sport & leisure wear, sport bags and promotional articles.

POLI-FLEX STARFLEX can be cut with all current plotters. We recommend using a standard 45° knife. After weeding the cut flex film is transferred by heat press. The PET liner should be removed cold. Afterwards we recommend pressing the material for another 2 sec. with the same parameters. Nylon and textiles with hydrophobic impregnation are not suitable for heat transfer. In this case we recommend using POLI-FLEX NYLON.

Due to the polyester is very stiff you can get a mechanical abrasion. Guarantee for a secure and long-lasting bond of POLI-FLEX STARFLEX is only given when following the specified temperature and pressure conditions.

### We recommend evaluation on test material.

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.

## Technical Data

|                        |                          |
|------------------------|--------------------------|
| <b>Transfer Film:</b>  | Effect-film, holographic |
| <b>Adhesive:</b>       | Copolyester-hotmelt      |
| <b>Thickness [mm]:</b> | 0,11 +/- 5 %             |
| <b>Liner:</b>          | PET-film, self-adhesive  |

## Transfer Conditions

|                     |                           |
|---------------------|---------------------------|
| <b>Temperature:</b> | 150° - 160° C             |
| <b>Pressure:</b>    | 3,5 bar [medium pressure] |
| <b>Time:</b>        | 15 – 18 sec.              |

## Wash Resistance

|                         |                                   |
|-------------------------|-----------------------------------|
| <b>Wash resistance:</b> | 40° C<br>Wash textile inside out. |
|-------------------------|-----------------------------------|

## Standard Dimensions

500 mm x 25 m

500 mm x 10 m

## Safety Datasheet

MSDS have not been prepared for these products, they are not subject to the MSDS requirements of the Occupational Safety and Health Administrations Hazard Communication Standard, 29 C.F.R.1910.1200 (b)(6)(v). When used under reasonable conditions and in accordance with the Poli-Tape directions for use, these products do not present a health and safety hazard. However, use or processing of the products in a manner which is not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

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The following technical details are issued to the best of our knowledge, however, without any responsibility for results due to several different kinds of material and application processes. Therefore, we highly recommend that before every usage a test should be conducted on the original material.