

# TRANSFER & WASH CONDITIONS

## STANDARD PRODUCTS

## PRINTABLES PRODUCTS

		STANDARD PRODUCTS																			PRINTABLES PRODUCTS																		
		POLI-FLEX® PREMIUM	POLI-FLEX® BLOCKOUT	POLI-FLEX® NYLON	POLI-FLEX® STRETCH	TUBITHERM	TUBITHERM NEON COLOURS	POLI-FLEX® IMAGE REFLEX SILVER 4781 / REFLEX ECO 4782	POLI-FLEX® IMAGE REFLEX WHITE	POLI-FLEX® 4214 / 4215 DIMENSION	POLI-FLEX® 4212 / 4213	POLI-FLEX® IMAGE BRILLANT 421 / 431	POLI-FLEX® IMAGE LUMINOUS	POLI-FLEX® IMAGE BUBBLE UP	POLI-FLEX® IMAGE GLITTER	POLI-FLEX® IMAGE PEARL GLITTER	POLI-FLEX® IMAGE PAINT / GLOSSY	POLI-FLEX® IMAGE / STARFLEX	POLI-FLEX® IMAGE 4222 - 4275	POLI-FLEX® IMAGE 4280 - 4284	TURBO PRINT 4036 MATT	ULTIMATE PRINT SOFT 4030/4032 MATT/4031 GLOSS	ULTIMATE PRINT MATT 4025	ULTIMATE PRINT SUPERSOFT 4033 MATT	ULTIMATE PRINT TRANSPARENT SOFT 4034 MATT	POLI-FLEX® 4010 BLOCKOUT	POLI-FLEX® 4015 / 4016	POLI-FLEX® 4600 / 4605	POLI-FLEX® 4655	POLI-FLEX® 4625 / 4626	POLI-FLEX® 4665 METALLIC	SUBLI-FLOCK 4675	SOLVENT-FLOCK 5901 / TUBITHERM PES	SOLVENT-FLOCK 5905					
TRANSFER CONDITIONS	Temperature (°C)	160	160	150	160	130	160	160	160	160	150	160	160	160	150	160	160	160	160	160	160	160	160	160	160	150	135	160	160	160	160	160	160	160	160				
	Pressure (bar)	2,5 - 3,0	2,5 - 3,0	2,0	2,5 - 3,0	2,5 - 3,0	2,0	2,0	2,0	2,0	2	3,0	2,5 - 3,0	2,5 - 3,0	3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0	2,5 - 3,0				
	Time (sec.)	15	15	Pre-pressing 4 Second pressing 10	15	10	15	15	15	15	Pre-pressing 4 Second pressing 10	25	15	15	15	15	15	15	15	15	15	3 4 5	5 + 5 + 10*	15	15	15	15	15	15	15	15	15	15	15	15	15			
	Peel (Warm= W / Cold= C)	W	W	W	W	W	W	W	W	W	W	C	C	C	C	W	W	W	W	C	W	W	W	W	W	C	W	C	W	W	C	C	W	W	W				
WASH CONDITIONS	Wash resistance (°C)	80	60	40	80	40	60	40	40	60	40	60	40	Hand-wash only	60	40	60	60	60	40	60	60	40	80	60	60	60	40	40	40	60	60	60	40	90	60	40		
	Tumble dry	●			●	●	●	●			●		●	●	●	●	●	●	●	●	●	●	●			●	●	●	●	●	●	●	●	●	●	●			
	Dry cleaning	●	●		●	●									●																								

\*TURBO PRINT  
 • Pre-pressing 5 sec.  
 • Pressing on Nylon 5 sec.  
 • After Removing PET Liner 10 sec.

\*\*TURBO PRINT  
 commercial tumble dryer up to 100°C